

CK361

Block

Conversion Jig
Instructions

ENGINEQUEST

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CK361 Convert Ford 330MD / 352 / 360 / 390 blocks into 330HD / 361 / 391.
(incl. drill bits)

Follow these steps...

1. Check block for cracks.
2. Mount side oil return jig with 37/64" bushing to bottom of 360-390 block. (Passenger side # 2 and # 3 oil pan bolt holes) Use studs provided.
3. Drill hole all the way through with 37/64" drill bit (provided).
4. Tap hole using 3/8"-18 pipe tap.
5. Remove jig.
6. Bolt oil pickup jig to # 3 & # 4 oil pan bolt holes (passenger side) using studs provided..
7. Drill 1" deep with "F" drill (provided).
8. Tap hole with 5/16" - 18 tap.
9. Drill distributor shaft hole with 33/64" drill bit (provided)..

