

# DJ031

## Ford 302 Rear Dipstick Drilling Jig Instructions

**ENGINEQUEST**

(800) 426-8771

(702) 649-7776

(702) 649-6777 fax

[www.enginequest.com](http://www.enginequest.com)

February 2002

- 1) Bolt jig to # 3 and # 4 bolt holes.  
(from bottom rear of block on passenger side.)  
Bushing faces driver side.
- 2) Take SD041 (not supplied with jig) or a "U"  
drill bit and drill hole all the way through block.



Front View



Rear View

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